

# The ZetaBeam

Protection System Plus

## User Guide



# The ZetaBeam

## Reflective optical beam smoke detector user guide

### 1 Distance and position guidelines

These guidelines are recommendations only and it is important that you refer to your appropriate governing standards at all times.

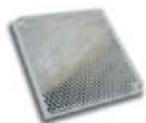
When positioning your ZetaBeam there are important factors that you should consider, mainly what distance you are covering and the optimal position in the building.

#### What distance?

The standard ZetaBeam is suitable for distances of **5m to 40m** to the reflector. If you require **40m to 80m** you will need to use the **mid range reflector extension kit**. For ranges of **80m to 100m** you will require the **long range reflector extension kit**.

#### 5 to 40 metres the standard zetabeam

The standard ZetaBeam comes boxed with the head unit, low level controller, one reflector, 3mm allen key and quick start installation guide, this should be used for distances over 5m and up to 40m.

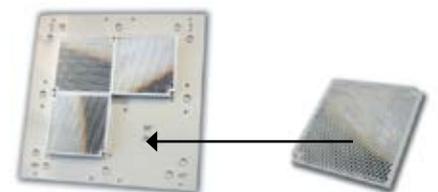


Standard ZetaBeam covers 5m and up to 40m



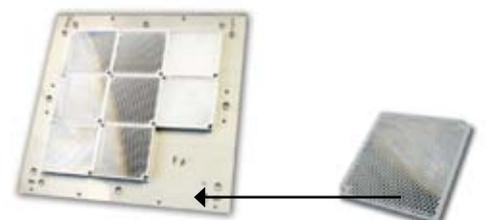
#### 40 to 80 metres - the standard zetabeam + mid range 40 to 80m kit

For distances of 40 to 80 metres you will need to use the standard ZetaBeam and a **mid range extension kit** (the mid range kit comes with a backing plate and 3 extra reflectors, you will need to add the reflector from the standard kit to the mid range kit with the screws provided).



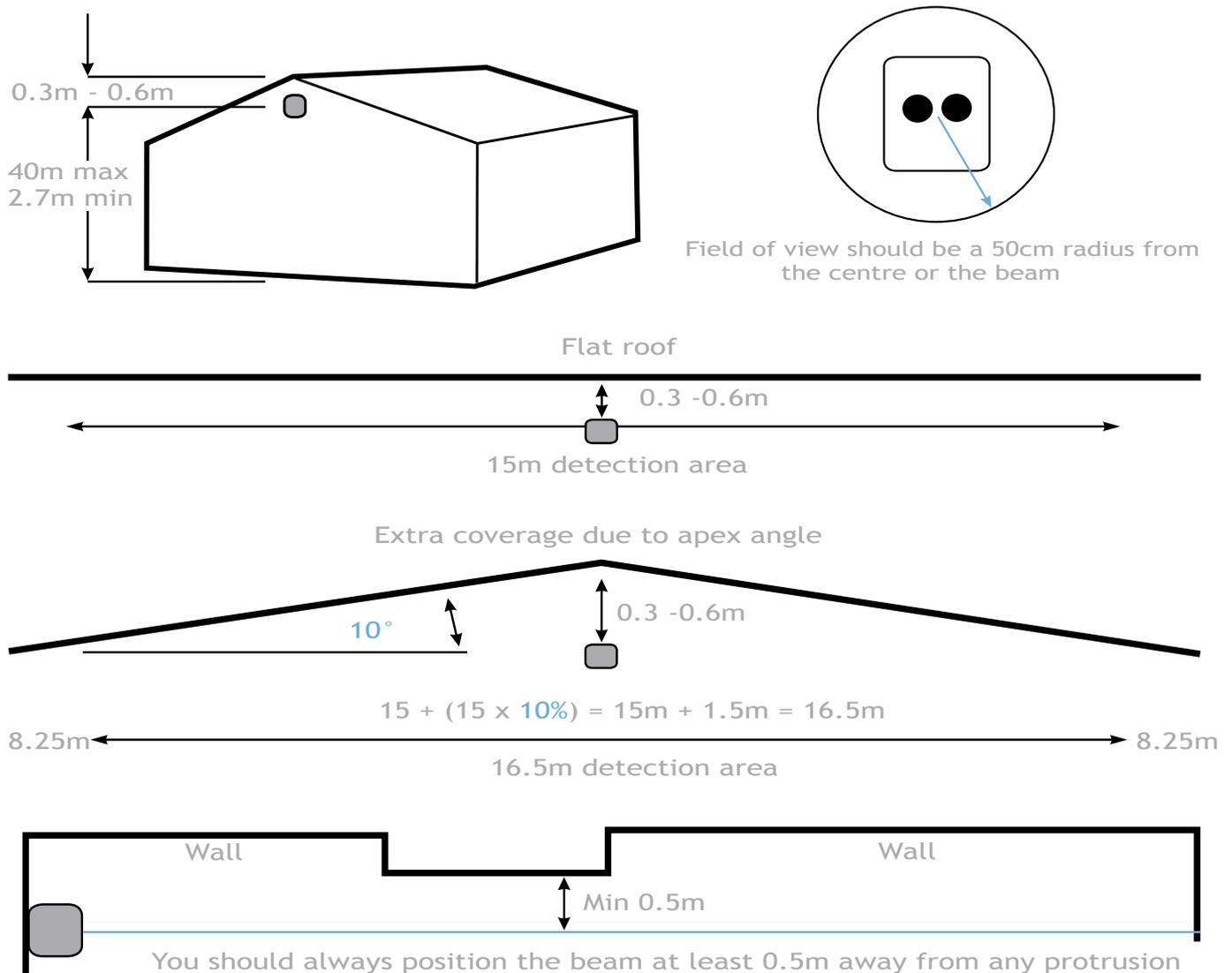
#### 80 to 100 metres - the standard zetabeam + long range 80 to 100m kit

For distances of 80 to 100 metres you will need to use the standard ZetaBeam and a **long range extension kit** (the long range kit comes with a backing plate and 8 extra reflectors, you will need to add the reflector from the standard kit to the long range kit with the screws provided).



## What position?

A roof is considered flat unless the height of the apex is greater than 0.6m. If the roof is flat the ZetaBeam system can be placed anywhere under the roof between **0.3m and 0.6m** below the roof, up to a maximum height of **40m** from the floor. The ZetaBeam has a detection area of **7.5m** either side of the beam. If the roof is considered to have an apex, place the ZetaBeam system **0.3m to 0.6m** down from the top of the apex, up to a maximum height of **40m** from the floor. The maximum protected area either side of the beam can be extended by 1% for every degree of roof pitch, see the example below:



**Note.** Careful design consideration should be made when positioning beams and reflectors in environments that can be susceptible to condensation i.e. warehouses near to water that have areas open to the outside environment or that are exposed to quick extreme changes in temperature. To assist with this problem that can affect all beam detectors we produce an **anti-fog kit** comprising of a specially coated reflector and lens cover. Individual reflectors are also available. The standard ZetaBeam and range kits can be supplied as anti-fog sets as a special order.



# 2 Installing, commissioning and testing

## step 1 mounting the head

Screw the head backing plate to the wall - always try to use as sturdy a location as possible, such as brick or major structural steels (avoid mounting to outer metal cladding etc). Avoid mounting the head where direct sunlight can shine directly into the 'eyes' of the beam (care should be taken when mounting in glass atriums). Ambient sunlight will not affect the beam.

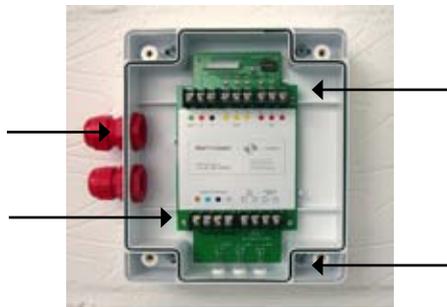
### Also available - unistrut adapter plate

Use this accessory for easy mounting to unistrut fabrication. Holes are pre-drilled to the correct pitch of the head and conveniently positioned for use with unistrut.



2 knock-outs are provided on both sides. **Take care when using drills not to damage the circuit board.**

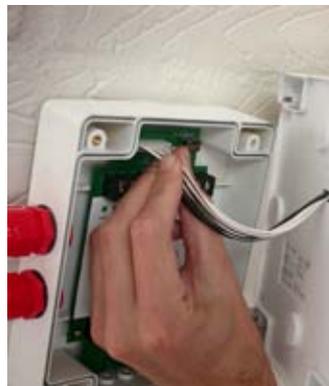
Wire to low level controller using bottom colour coded terminals.



Wire into system as required (see generic wiring diagram on the following page). **Ensure that all wiring is below the level of the front edge of the box.**

Screw in through holes provided outside of the rubber seal.

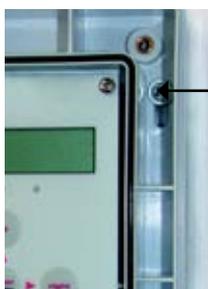
Connect the head to the base plate by first plugging in the connector. **Do not** force in, whitewires should be uppermost. **Should you forget to connect this the controller screen will read ERROR.**



Screw the head screws down with the 3mm allen key provided. **Your wiring should be flush and not flattened by tightening down screws.**

## step 2 mounting the controller

**Important** mount the controller at eye level and ensure easy access.



Screw in through holes provided outside of the rubber seal. Wire to head using colour coded terminals. **If this connection is not made ERROR will appear on the controller, this connection can be checked by reading the resistance across the black and grey terminals, they will read 110 ohm if OK or 220 ohm if not connected properly.**



# Generic wiring configurations

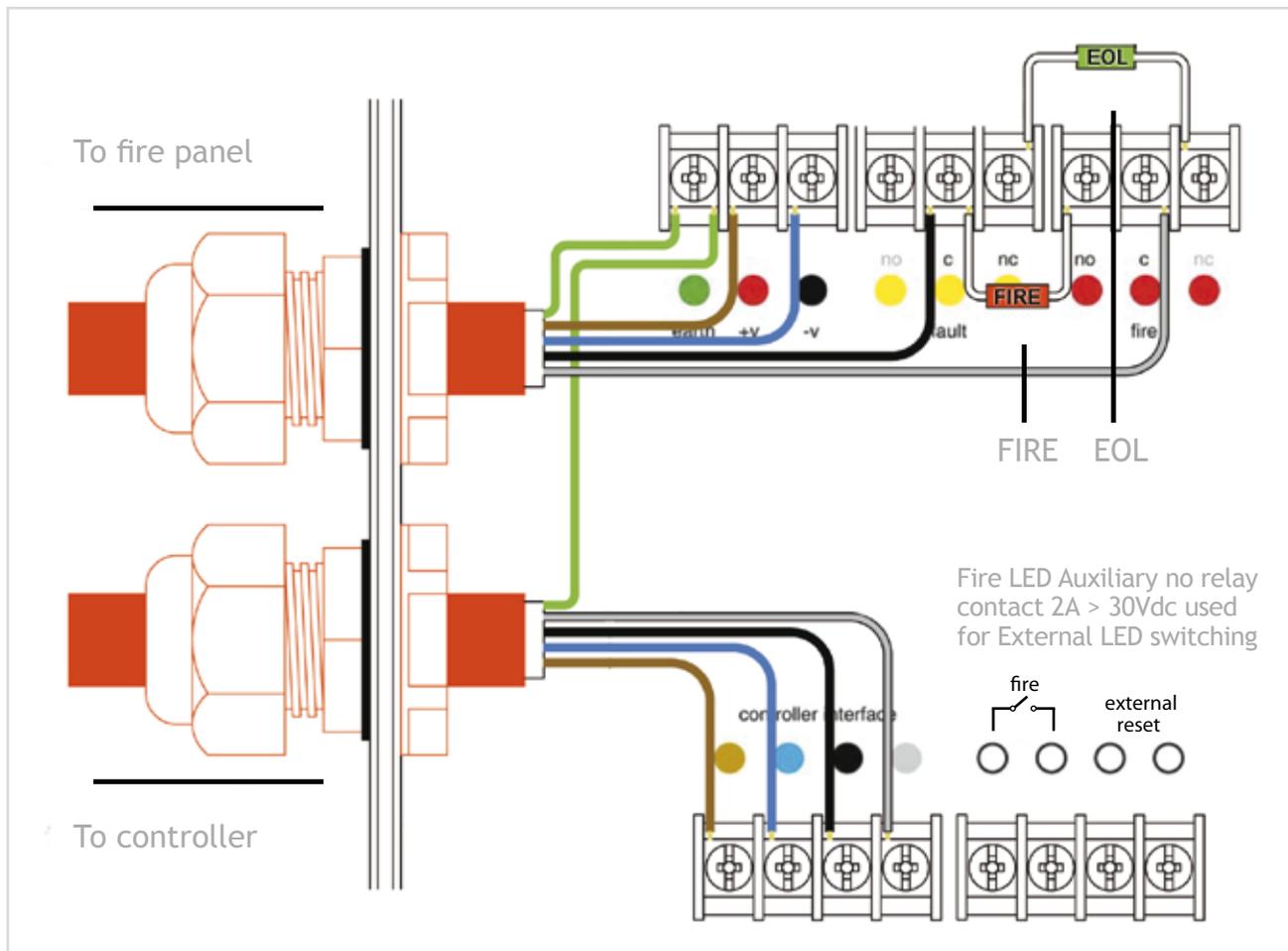
the zetabeam is a conventional device, below are suggested wiring configurations for single and multi heads on a zone. the zetabeam can easily be made addressable with the use of a manufacturers interface and in some cases can also be powered from the loop, ie with the Apollo XP95 switch monitor with isolator. Most wiring diagrams can be found on our website in more detail and in PDF format, go to [www.zetaalarmsystems.com](http://www.zetaalarmsystems.com).

- Brown + supply (10.2 - 30Vdc)
- Blue - supply (return)
- Black zone +
- Grey zone -
- Green earth (screen)

Supply voltage	12Vdc to 24Vdc + 25% -15%
Quiescent current	3.5mA
Alarm current	3.5mA
Aligning current Normal	3.5mA Fast 17mA
Fault/Alarm relay	2A @ 30Vdc
contact rating	

**FIRE** and **EOL** components as supplied by the panel manufacturer

## Single head on zone





## step 3 commissioning

Commissioning the ZetaBeam is a simple procedure outlined in the following step by step explanation.

### stage one, language and commissioning speed

1. **Important.** Do **NOT** put the reflector up or **COVER** it if already in place.



2. Power up the unit and you will see the ZetaBeam PLUS  
ver 1.01 the screen will default to

Air Quality 0%  
Status Fault

or

Air Quality 0%  
Status Fire

3. Access the menu by pressing **enter** enter

4. The first screen you see English is if you need to change this use the **right** and **left** hand keys to scroll through languages, when you have found your language press **enter** or if you are happy with English press the **down** key to continue. If you have changed the language the system will continue in your chosen language.

5. Press **enter** and you will now see the **commissioning speed** screen. In most cases it is recommended to use fast mode (in normal mode the system uses 3.5mA, in fast mode it uses 17mA) - if you are commissioning more than one beam at a time and the system cannot support the extra draw it may be necessary to use normal mode to prevent excessive current draw. Fast mode allows x4 times faster motor response and it may be quicker to commission each beam in turn. Once commissioning is complete the ZetaBeam will automatically revert to normal low power mode - (3.5mA).

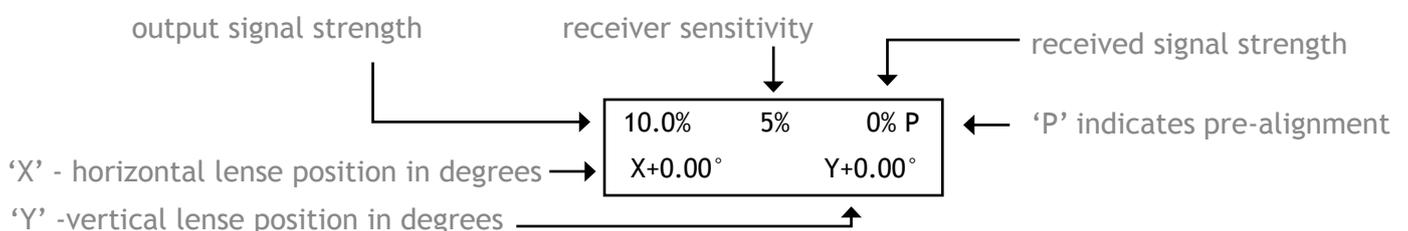
6. Use the **left** and **right** keys to toggle between fast and normal, the \* indicates which mode is selected. Press the **enter** key to continue.



### stage two, pre-alignment

7. The next screen is pre-alignment this is probably the most important part of setting up your beam. Pre-alignment sets up the amount of power you need for the distance you are covering and can indicate if you are receiving unwanted reflections from anything else in the beam path.

8. Press **enter** to begin **pre-alignment**. Remember **no reflector**. You will see the screen below. Take a moment to understand what the figures on the screen mean.



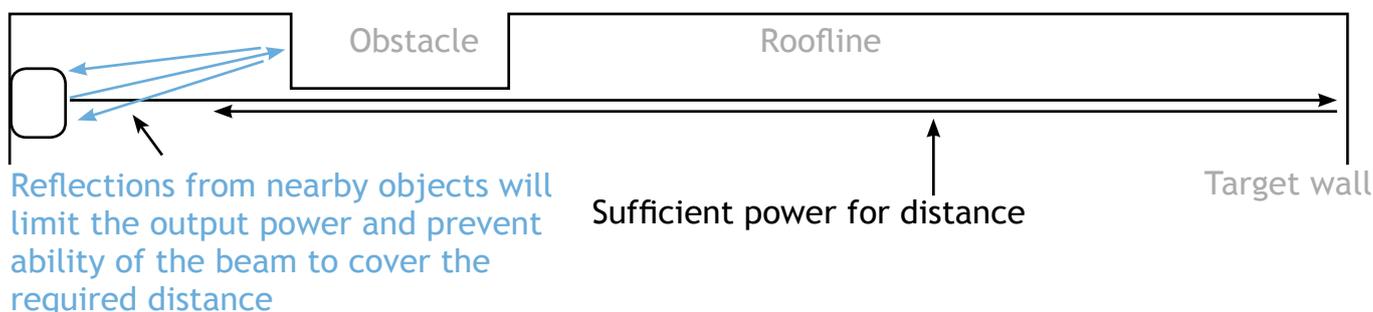
Receiver sensitivity starts off at 5% and output power starts at 10%. The beam will start by raising its sensitivity first and can rise all the way up to 100%, after this the output power will rise. The objective of pre-alignment is to adjust the output power to the correct levels for the distance to be covered. As there is no reflector we are looking for a reflection off the far wall. Power levels will rise until they reach a maximum of anything up to 6 to 7% of received signal strength (nb. figures may fluctuate between these values), once this is achieved the power level will automatically stop rising any further.

By looking at the table below you need to judge if you are receiving enough power to cover the required distance.

5m.....5%	30m.....20%	60m.....40%	90m.....65%
10m.....10%	40m.....25%	70m.....50%	100m....75%
20m.....15%	50m.....30%	80m.....60%	

**Note.** Anything more than these levels is good and continue down to 9. If you are receiving noticeably less read on below.

These figures are **approximate** but if you are receiving **noticeably less** than these figures you may be receiving a reflection from an object nearby and not the far wall. By moving the beam (looking at the far wall) left (x-) right (x+) up (y+) and down (y-) you can move the beam path away from the obstacle. By doing this you will be able to achieve a suitable output power. In extreme cases it may be necessary to physically move the beam head to obtain a clear line of sight.



9. Once you are happy with your power readings **press enter to accept pre-alignment** and confirm these settings by pressing the **right key**.

**Note.** It may be that no reflection is received and power and sensitivity levels rise to their maximum, if this is the case pre-alignment will automatically register **Pre-Align - Complete**. Confirm these settings by pressing the **right key**.

10.0% 100% 6% P X+0.00° Y+0.00°	enter	Press → (right) to confirm	right	Manual Alignment	enter	Manual AQ 6% X+0.00° Y+0.00°
OR If no reflection is seen you will see this screen.						
Pre-Align - Complete Press → (right)	right	Manual Alignment	enter	Manual AQ 6% X+0.00° Y+0.00°		

## stage three, manual alignment

You will now see the manual alignment screen showing anything between 0 and 6%. This is the amount of received signal with no reflector that the beam is picking up from the environment.

10. **NOW place or uncover** the reflector on the blank wall directly opposite the beam head ensuring there is a clear path through any obstructions such as structural steels etc.

It is **important** that there is a clear line of sight between the reflector and beam head. The beam must see at least **200mm** of clear space around the reflector to enable the beam to see the edges of the reflector to allow successful auto alignment in the following stage.



200mm of clear space from the edges of the reflector

Once the reflector is in place and visible there should be a big jump in the received signal (AQ). This means that the head is seeing and receiving a signal back from the reflector. In most cases this will result in a received signal of over 100%.

Manual	AQ	136%
X+0.00°	Y+0.00°	

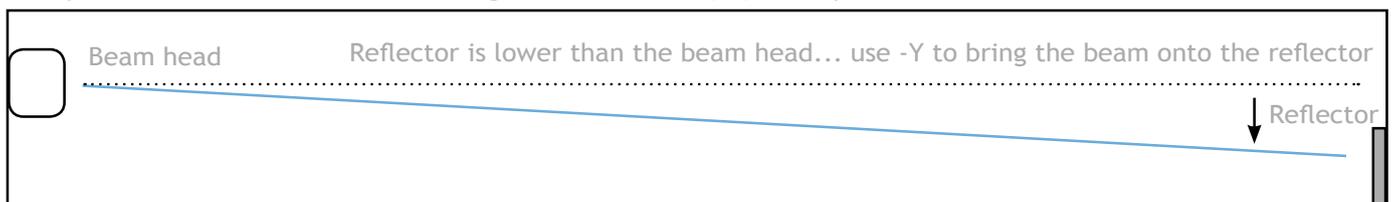


Manual	AQ	13%
X+0.00°	Y+0.00°	

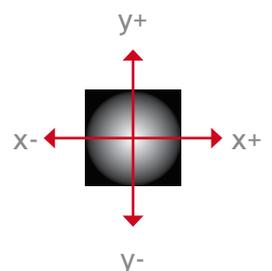


As long as there is a received signal of over 40% you can move onto the next stage: Auto Alignment, No.11. If the AQ reading is below 40% it means the head is not seeing the reflector and will abort Auto Alignment. The next stage is to manually move the beam to achieve an AQ reading of over 40%, ideally over 100%. The higher the AQ the quicker it will auto align. This is done by manually moving the x and y motors to obtain a received signal from the reflector.

In the example below we can see that the reflector is below the eye line of the beam head, so in this case you would need to lower the angle of the beam (-Y) until you receive an AQ of over 40%.



The beam can be moved on both X and Y axis to a maximum 5 degrees using the **left (x-), right (x+), up (y+) and down (y-)** keys. **Looking at the reflector** this will move the beam across the reflector like so...Holding the keys down will quickly scroll through to your desired position, on release of the button the screen will revert to the actual beam position and can be seen stepping toward the requested position. **To confirm the beam is seeing the reflector covering the reflector at any time should drop the AQ and prove the beam is on the reflector.**



In the example above moving the y axis down (y-) results in a greater AQ.

Try and achieve as high an AQ as possible, it must be over 40% to auto align. The higher the AQ the quicker the auto align, above 100% is good.

Manual	AQ	6%
X+0.00°	Y+0.00°	



Manual	AQ	110%
X+0.00°	Y-2.26°	

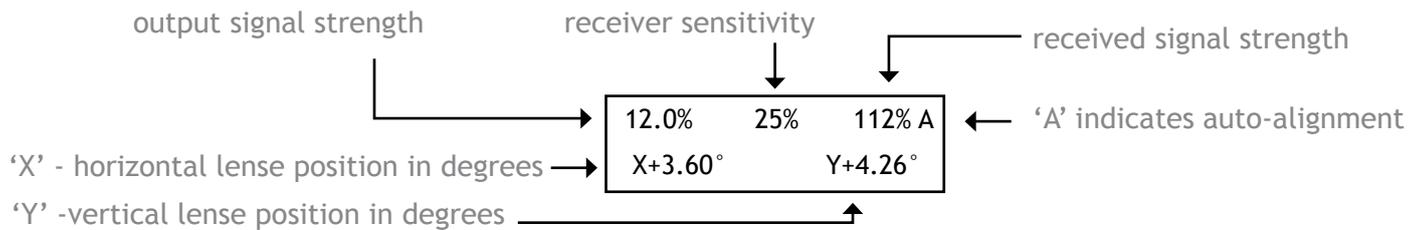


## stage four, auto-alignment

11. Having received an AQ reading of over 40% in manual mode press **enter** to exit manual and **enter** again to go into **auto alignment** mode.



First you will see the sensitivity and power readings drop if the received signal is over 100%. Once at 100% or if the reading is under 100% the ZetaBeam will automatically move its y and x axis until it centres itself onto the middle of the reflector. It does this by seeing highs and lows as it falls on and off the reflector (seeing the edges of the reflector) once it has found all the edges it will then calculate and move to the centre of the reflector.



Auto alignment in 'fast' mode will take, on average, 3 minutes and in normal mode up to 30 minutes the better the beam is aligned before auto alignment (high AQ readings) the shorter the align time. Once finished **Align Complete** will appear on the screen, simply press **left back** to OK and exit.

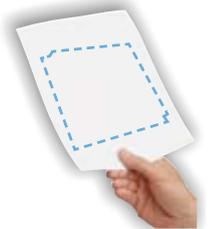
You will now see this screen AQ may fluctuate a couple of % above and below 100%

Air Quality 100%
Status - NORMAL

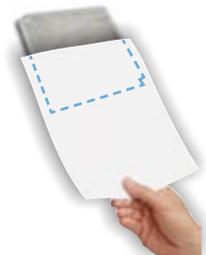
Now proceed to step 4 - testing - the final stage of commissioning.

## step 4 testing

1. **Fault test** This is done to confirm that the returned signal is from the reflector. **Cover the entire reflector within one second.** If the beam is correctly targeted onto the reflector the AQ will drop to 0% (max 10%) and will fall into a 'fault' condition (after 10 seconds). Amber LEDs will flash on both the controller and the beam head, the word **FAULT** will appear on the display. If the AQ is still above 10% reflections are also being returned from something else other than the reflector. This should be rectified and a fault test performed again until AQ drops below 10%.



2. **Fire test** Having completed the fault test the fire test confirms the functionality of the beam. Having just covered the reflector completely for the fault test now let the beam recover to its normal state and then **cover half the reflector**, in effect restricting the returned signal to 50%, the beam should then fall into a 'fire' condition (after 10 seconds).



**Once you have successfully completed both tests your ZetaBeam is commissioned.**

You can now fine tune your beam to suit the environment if needed. Look through the following menus to see adjustments that can be made.

# 3 Screen and menu systems

## Home screen

Air Quality 100%  
Status - NORMAL

This is the screen you would normally see when the beam is commissioned.

Other screens you may see are:

### FIRE

Air Quality 29%  
Status - FIRE

The air quality level has fallen below the fire threshold setting.



If alarm is set to latching and you need to reset from fire press **enter** **enter** to see this screen:

Alarm Reset

and press **enter** **enter** again to reset and return to the normal screen.

This can also be reset by dropping the power to the beam for 5 seconds. If set to auto reset it will reset to normal automatically.

### FAULT

Air Quality 0%  
Status - FAULT

The beam path has been fully blocked within 1 second (used when fault testing in commissioning).

### ERROR

Air Quality XX  
Status - ERROR

No communication with the controller. This could be that the flying lead is not connected, or that the head is not connected to the controller, this can be checked by reading the resistance across the black and grey terminals, if connected it should read 110ohms if not connected at one end this will read 220ohms.

### ALIGN

Air Quality 89%  
Status - ALIGN

This screen will appear when the beam is performing a self alignment, normally because of building movement.

### DIRT COMP

Status - Dirt Comp

This is due to the compensation for dirt build up reaching its maximum - **FAULT** or **FIRE LED** may be flashing.

## How to use the menu system

Press **enter** **enter** to go into the menu system, then press **down** **down** to go through the main menu options:

English
Commission
Mode Change
Beam Maintenance
Diagnostics

**enter** **enter** here to change languages.

**enter** **enter** here to commission ZetaBeam.

**enter** **enter** here to make all changes and adjustments to the beam.

**enter** **enter** here as part of your routine maintenance.

**enter** **enter** here to access power and temperature headings.

# Individual menu items

Language

1. The **language** is factory set to English if this is okay press **enter** (enter) to continue to commissioning or arrow **up** to return to the home screen. To change the language use the **right** and **left** keys to change to your preferred language and press **enter** to confirm your choice - you will then continue in the language of your choice. Languages currently available are: English, Dutch, Italian, French, Spanish, Czechoslovakian and German.

Commissioning

2. Press **enter** (enter) to go into **commissioning**.

Normal Fast\*

Pressing **right** or **left** changes between normal and **fast**. It is recommended in most cases to use fast mode (in normal mode the system uses 3.5mA, in fast mode it uses 17mA) - if you are commissioning more than one beam at a time and the system cannot support the extra draw it may be necessary to use normal mode to prevent excessive current draw. Fast mode allows x4 times faster motor response and it may be quicker to commission each beam in turn. Once commissioning is complete the ZetaBeam will automatically revert to normal low power mode - (3.5mA).

Pre-Alignment

Press **enter** (enter) to start pre-alignment. In pre-alignment you should **ALWAYS COVER THE REFLECTOR**. Starting at 10% power and 10% receiver sensitivity, the receiver sensitivity will automatically increase to a maximum of 100% then the output power will increase. These settings will automatically stop when a received signal strength reaches 6% - this received signal is the returned strength of the output signal without a reflector (if no return signal is received the beam will reach full power and the screen will say **Pre-Align - complete**). If you don't receive high enough output power and receiver sensitivity readings this will usually be because you are receiving a reflection from an object nearby - use the **left**, **right**, **up** and **down** keys to avoid the obstruction. When happy with your readings press **enter** and confirm by pressing the **right** button, this will take you to manual alignment - if you wish to abort **Pre-Align** press the **left** button.

X Y

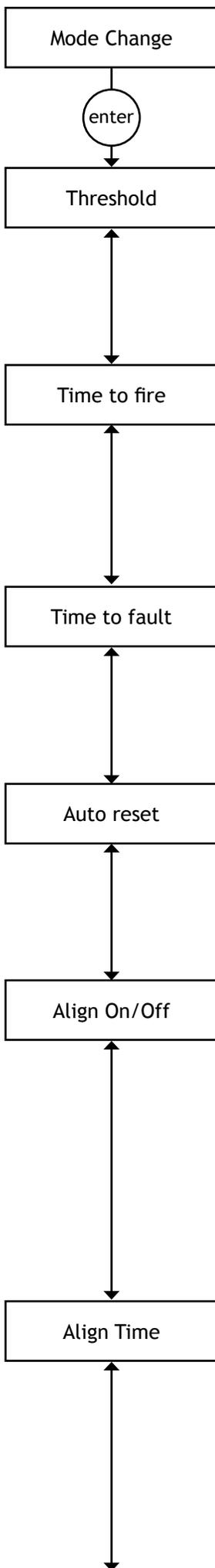
Manual Alignment

Press **enter** (enter) to go into manual alignment - **NOW THE REFLECTOR CAN BE PLACED OR THE COVER CAN BE REMOVED**. You should see a large jump in signal strength. If no jump is seen use the **X** and **Y** keys to locate the reflector (the better the single strength the better the beam is aligned) try to achieve a figure of around 100% or over for optimum **auto alignment** times - you must achieve a signal strength over 40% to start **auto alignment**. Press **enter** to okay this and go to **auto alignment**.

X Y

Auto Alignment

Press **enter** (enter) to start auto-alignment. The beam will calibrate its power and search for the edges of the reflector - adjusting its power as it aligns itself onto the reflector. Once it has found all four edges twice it will then centre itself on the middle of the reflector and the screen will say **align complete**. Press **enter** to return to the **home screen**. If you see **align aborted** this means something has crossed the beam path of the received signal and the signal has dropped out. Press **back / left** to return to **auto alignment**.



3. Here we can make changes to how the beam behaves. Press **enter**  to go into **mode change** and the sub menu.

**Threshold.** Use the **right** and **left** keys to increase or decrease the beams sensitivity. It is factory set at 35% (meaning the received signal has to drop by 35% to trigger the fire relay. This sensitivity can be adjusted between **25% (sensitive)** and **50% (less sensitive)** (press **enter** to return to **mode change** or **down** to go to **time to fire**).

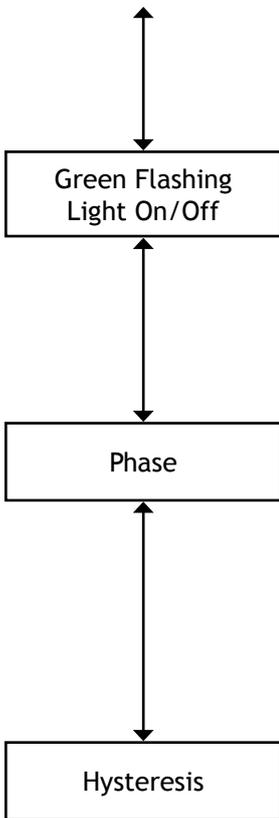
**Time to fire.** Here we can adjust how long the beam has to be in fire before the fire relay is triggered. This is factory set at 10s, you may want to increase this if there is something that may momentarily obscure the beam path (birds / forklift truck) this can be adjusted between **2** and **30 seconds** by using the **right** and **left** keys (press **enter** to return to **mode change** or **down** to go to **time to fault**).

**Time to fault.** Here we can adjust the time to fault between **2** and **60 seconds** (factory set at **10 seconds**). For a beam to go into fault the beam path must be totally blocked within **ONE** second. By using the **right** and **left** keys (press **enter** to return to **mode change** or **down** to go to **auto reset**).

**Auto reset.** The beam is factory set to **auto reset** when the received signal raises above the fire threshold **hysteresis**. This can be set to latching if your system requires this. Change by using the **right** and **left** keys (press **enter** to return to **mode change** or **down** to go to **align on / off**).

**Align on / off.** You may want to turn the auto alignment function off, for example, in an environment that often gets filled with welding smoke, the auto align function kicks in when the received signal drops below **90%**, the point that the beam automatically checks for building movement. The beam will try to align through the smoke which could be a problem if it is unable to see the edges of the reflector. Use the **right** and **left** keys to turn off and on. When turning this function off extra care should be taken to ensure that the beam head is on a sturdy fixing ie., brick wall or major structural steel. **Auto alignment** will still function in **commissioning** (press **enter** to return to **mode change** or **down** to go to **align time**).

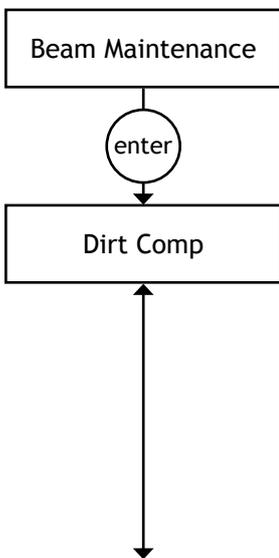
**Align time.** This is factory set to 4hrs, you can adjust this, by using the **right** and **left** keys, between **0** to **12 hours** depending on your environment (press **enter** to return to **mode change** or **down** to go to **green flashing light**).



**Green flashing light on / off.** By using the **right** and **left** keys you can turn the green flashing LED, located on the head and controller, **on** or **off**. This is a useful way of identifying the beam head you are working with (press **enter** to return to **mode change** or **down** to go to **phase**).

**Phase.** When using multiple beams that face each other the beam output signals could phase together and can cause unreliable readings, by setting each beam to phase differently alleviates this problem. Use the **right** and **left** keys to give each beam a different phase pattern (length between output beam sample times) you can choose between **0** (default setting) and **6** (press **enter** to return to **mode change** or **down** to go to **hysteresis**).

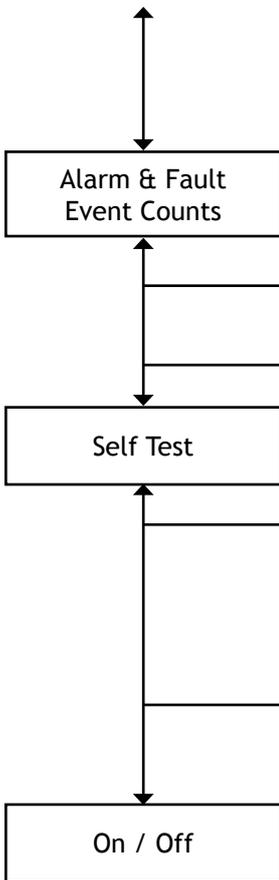
**Hysteresis.** Changing the **hysteresis** will change the delay in returning from a **fire** state back to a **normal** state, for example, the beam is factory set at 15% so if the beam falls into fire at 65% (35% threshold) it has to recover 15% to 80% before it returns to normal. This action prevents small fluctuations in returned signal causing the beam to fall in and out of a fire state. This can be adjusted between **1%** and **40%** by using the **right** and **left** keys (press **enter** to return to **mode change** or **down** to go to **compensation fire / fault**).



4. Press **enter** to go into **beam maintenance**.

**Dirt Comp.** This screen shows how much the beam has compensated for dust build-up on the beam head and reflectors, **ALWAYS** take a note of this value as part of your routine maintenance to see any build-up pattern, if you see figures above **+50%** you should clean both the lens face and the reflectors (once cleaned you should instigate an **auto alignment** to re-calibrate the beams settings).

It is possible that you may see a negative number here, this can happen when the ZetaBeam has been commissioned in a 'dirty' atmosphere such as builders dust which, once cleared, the beam then compensates for. To reset, perform an **auto alignment** to re-calibrate the beam (press **enter** to return to **beam maintenance** or **down** to go to **event counts**).



**Event counts.** Here we can see how many times the beam has gone into **fire** or **fault** since the beam was commissioned or since the event log was last cleared.

Press **enter** (enter) to **clear events**.

Press **left/back** (left/back) to return to **beam maintenance** or **down** to go to **self test**.

**Self test.**

Press **enter** (enter) to perform a **fire test**, this works by running a test algorithm to lower the **output power**, the receiver sees this as obscuration. When the received signal drops below the threshold point the beam will trip the **fire** relay - this relay will not trip until the **time to fire** has passed which could be anything between **2** and **30 seconds**.

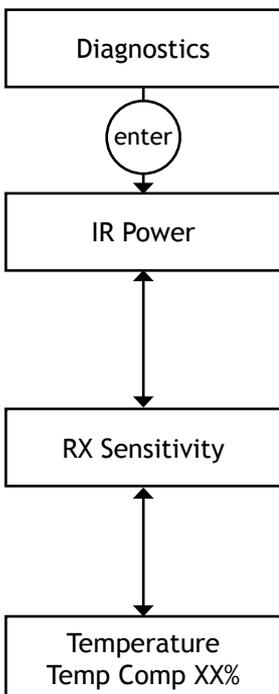
Press **left / back** (left/back) to end test, the **fire test** should show on the panel. Press **left / back** to return to **beam maintenance** or **down** to go to **on / off**.

**On / off.** If something needs to be maintained in the beam path use the **right** and **left** keys to turn the system **on** and **off**.

This will show as a **fault** on the panel.

Press **enter** (enter) to return to **beam maintenance**.

5. Press **enter** (enter) to go into **diagnostics**.



**IR power.** This screen shows the amount of output power that is being transmitted. It can be increased or decreased by using the **right** and **left** keys (press **enter** to return to **diagnostics** or **down** to go to **RX sensitivity**).

**RX sensitivity.** This screen shows the receiver sensitivity and can be changed by using the **right** and **left** keys (press **enter** to return to **diagnostics** or **down** to go to **temperature**).

**Temperature.** Here we can see the temperature at the beam head and the amount of compensation being made for temperature (no adjustments can be made here).

Press **enter** (enter) to return to **diagnostics**.

# technical specifications

## Electrical Specifications:

Supply Voltage. 10.2 to 40 VDC  
Supply Current. 3.5mA (constant current)  
in all operational states  
Constant Current. 17mA (constant current)  
in fast commissioning

## Environmental Specifications:

Temperature. -10°C to +55°C  
Humidity. 10 to 95% RH Non-condensing  
Protection Index. IP65 when suitably  
mounted and terminated

## Mechanical Specifications:

Beam Head.  
180mmH x 155mmW x 137mmD  
Weight 1.1Kg  
Controller.  
185mmH x 120mmW x 62mmD  
Weight 0.55g  
40KIT80 Mid-Range Reflector.  
293mmH x 293mmW x 5mmD  
Weight 0.8Kg  
80KIT100 Long Range Reflector.  
394mmH x 394mmW x 5mmD  
Weight 1.8Kg  
Adapter.  
270mmH x 250mmW x 5mmD  
Weight 0.6g  
(mounts the Beam Head onto unistrut)

## Optical Specifications:

Optical Wavelength. 870nm  
Maximum Angular Alignment.  $\pm 5^\circ$   
Maximum Angular Misalignment.  
(static not auto-aligning)  
Beam Head  $\pm 0.3^\circ$  Reflector  $\pm 2^\circ$

## Operational Specifications:

### Protection Range:

ZetaBeam.  
Standard Product 5 to 40 metres  
40KIT80.  
Mid-Range Reflector Kit 40 to 80 metres  
80KIT100.  
Long Range Reflector Kit 80 to 100 metres

### Alarm Sensitivity Levels:

25%(1.25dB) to 50%(3dB) in 1%(0.05dB)  
increments (default 35% (1.87dB))

### Alarm Condition:

Obscuration drops to below pre-defined  
sensitivity level.  
Time to Alarm Condition adjustable  
2 to 30 seconds in 1 second increments  
(default 10 seconds)

### Alarm Indication:

Controller Status - FIRE  
Controller Red Flashing LED  
Head Red Flashing LED  
Alarm Relay Change Over (CO) Contact  
Rating 2A @ 30 VDC

## Test/Reset Features:

Beam test function by controller  
Alarm latching/auto-reset selectable  
(default auto-reset)  
Alarm reset in latching mode by controller reset  
function, removing power for >5 seconds, apply 12 to 24  
VDC to reset connections in Beam Head.

## Fault Sensitivity Level:

90%

## Fault Condition:

Obscuration drops to below the fault  
sensitivity level within 1 second  
Power Down or Supply Voltage < 9 VDC  
Commissioning modes, Pre-Alignment  
and Auto Alignment  
Beam turned off during Beam Maintenance Time to Fault  
Condition adjustable,  
2 to 60 seconds in 1 second increments  
(default 10 seconds)

## Fault Indication:

Controller Status - FAULT  
Controller Yellow Flashing LED 1 Second  
Head Yellow Flashing LED 1 Second  
Fault Relay Change Over (CO) Contact  
Rating 2A @ 30 VDC

## Normal Condition:

Obscuration level is above the  
Alarm sensitivity level  
Controller Status - NORMAL  
Controller Green Flashing LED  
Programmable on/off  
Head Green Flashing LED  
Programmable on/off

## Auto-align/Beam Contamination Compensation:

Auto-align during normal operation if obscuration drops  
below 90% for the duration of the align time set (doesn't  
effect normal operating mode).  
Beam Contamination Compensation 4 hour monitoring.  
Compensation data available at the controller